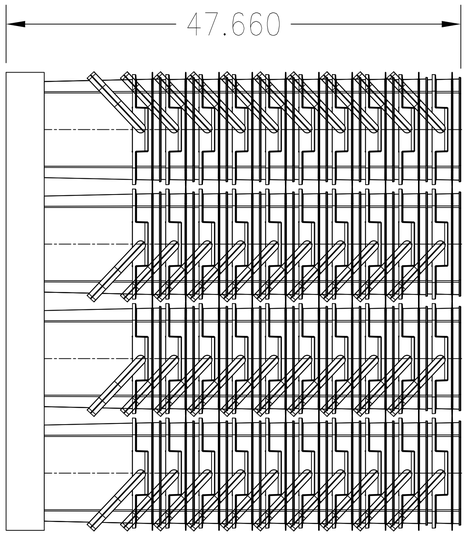

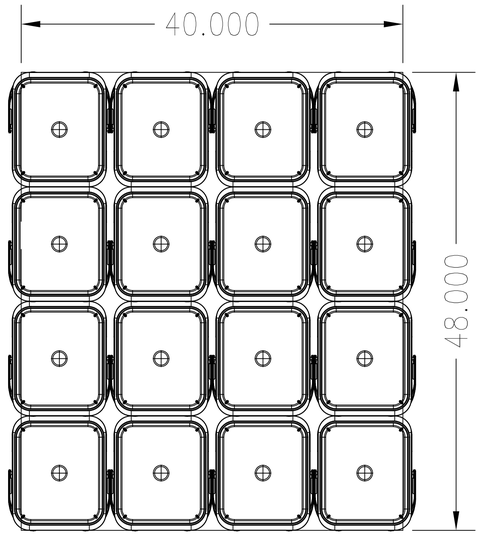

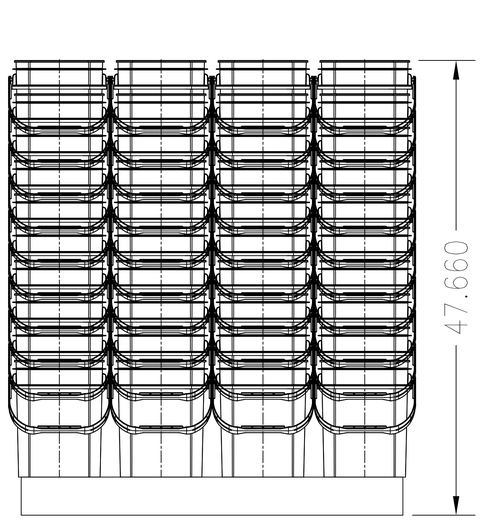

– 160 units
– 16 stacks x 10 high

TOLERANCE & MACHINE NOTES

(UNLESS OTHERWISE SPECIFIED)

DRAWING PRACTICES, GEOMETRIC SYMBOLS, DIMENSIONING, TOLERANCING & INTERPRETATION BASED ON ISO TECHNICAL DRAWING STANDARDS

DIMENSIONS SPECIFIED BASED ON 20° C.

TOLERANCES:

INTEGER	± .1 [±2,5]
ONE PLACE DECIMAL	± .02 [±0,5]
THREE PLACE DECIMAL	± .005 [±0,13]
RADIUS OR CHAMFER ALL EDGES	.005-.030 [0,13-0,76]
FILLET RADII	.03± .01 [0,76± 0,25]
CHAMFERS	± 2°
ANGLES	± .5°
MAXIMUM MACHINED SURFACE	125 µin Ra √ [3,2 µm Ra √]
MAXIMUM SURFACE ROUGHNESS	250 µin Ra √ [6,3 µm Ra √]

M & M INDUSTRIES PROPRIETARY STATEMENT

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INDUSTRIES

REV	DATE	DESCRIPTION	BY	CHKD

BREAK ALL SHARP EDGES AND REMOVE BURRS

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

M & M INDUSTRIES

TITLE

4 GALLON SUPER KUBE

SIZE		DWG NO	REV
D		22407	0
SCALE NTS	WEIGHT	SHEET 1 OF 1	