



-160 units
-16 stacks x 10 high

REV	DATE	DESCRIPTION	BY	CHKD
BREAK ALL SHARP EDGES AND REMOVE BURRS				
DO NOT SCALE DRAWING				
THIRD ANGLE PROJECTION				
SIZE		DWG NO		REV
D		22407		0
SCALE		WEIGHT		SHEET
NTS				1 OF 1

TOLERANCE & MACHINE NOTES
(UNLESS OTHERWISE SPECIFIED)
DRAWING PRACTICES, GEOMETRIC SYMBOLS, DIMENSIONING, TOLERANCING & INTERPRETATION BASED ON ISO TECHNICAL DRAWING STANDARDS
DIMENSIONS SPECIFIED BASED ON 20° C.

TOLERANCES:

INTEGER	±.1 [±2.5]
ONE PLACE DECIMAL	±.02 [±0.5]
THREE PLACE DECIMAL	±.005 [±0.13]
RADIUS OR CHAMFER ALL EDGES	.005-.030 [0.13-0.76]
FILLET RADI	.03± .01 [0.76± 0.25]
CHAMFERS	± 2°
ANGLES	± .5°
MAXIMUM MACHINED SURFACE	125 μm Ra √ [3.2 μm Ra √]
MAXIMUM SURFACE ROUGHNESS	250 μm Ra √ [6.3 μm Ra √]

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