



-425 units
 -25 stacks x 17 high

TOLERANCE & MACHINE NOTES
 (UNLESS OTHERWISE SPECIFIED)
 DRAWING PRACTICES, GEOMETRIC SYMBOLS, DIMENSIONING, TOLERANCING & INTERPRETATION BASED ON ISO TECHNICAL DRAWING STANDARDS
 DIMENSIONS SPECIFIED BASED ON 20° C.

| | |
|-----------------------------|---------------------------|
| INTEGER | ±.1 [±2.5] |
| ONE PLACE DECIMAL | ±.02 [±0.5] |
| THREE PLACE DECIMAL | ±.005 [±0.13] |
| RADIUS OR CHAMFER ALL EDGES | .005-.030 [0.13-0.76] |
| FILLET RADIUS | .03±.01 [0.76±0.25] |
| CHAMFERS | ±2° |
| ANGLES | ±.5° |
| MAXIMUM MACHINED SURFACE | 125 µm Ra √ [3.2 µm Ra √] |
| MAXIMUM SURFACE ROUGHNESS | 250 µm Ra √ [6.3 µm Ra √] |

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|--|--------|-------------|-------|--------|
| REV | DATE | DESCRIPTION | BY | CHKD |
| | | | | |
| BREAK ALL SHARP EDGES AND REMOVE BURRS | | | | |
| M & M INDUSTRIES | | | | |
| DO NOT SCALE DRAWING | | | | |
| TITLE | | | | |
| 2 GALLON SUPER KUBE | | | | |
| THIRD ANGLE PROJECTION | | | | |
| SIZE | DWG NO | REV | | |
| D | 22880 | 0 | | |
| SCALE | NTS | WEIGHT | SHEET | 1 OF 1 |